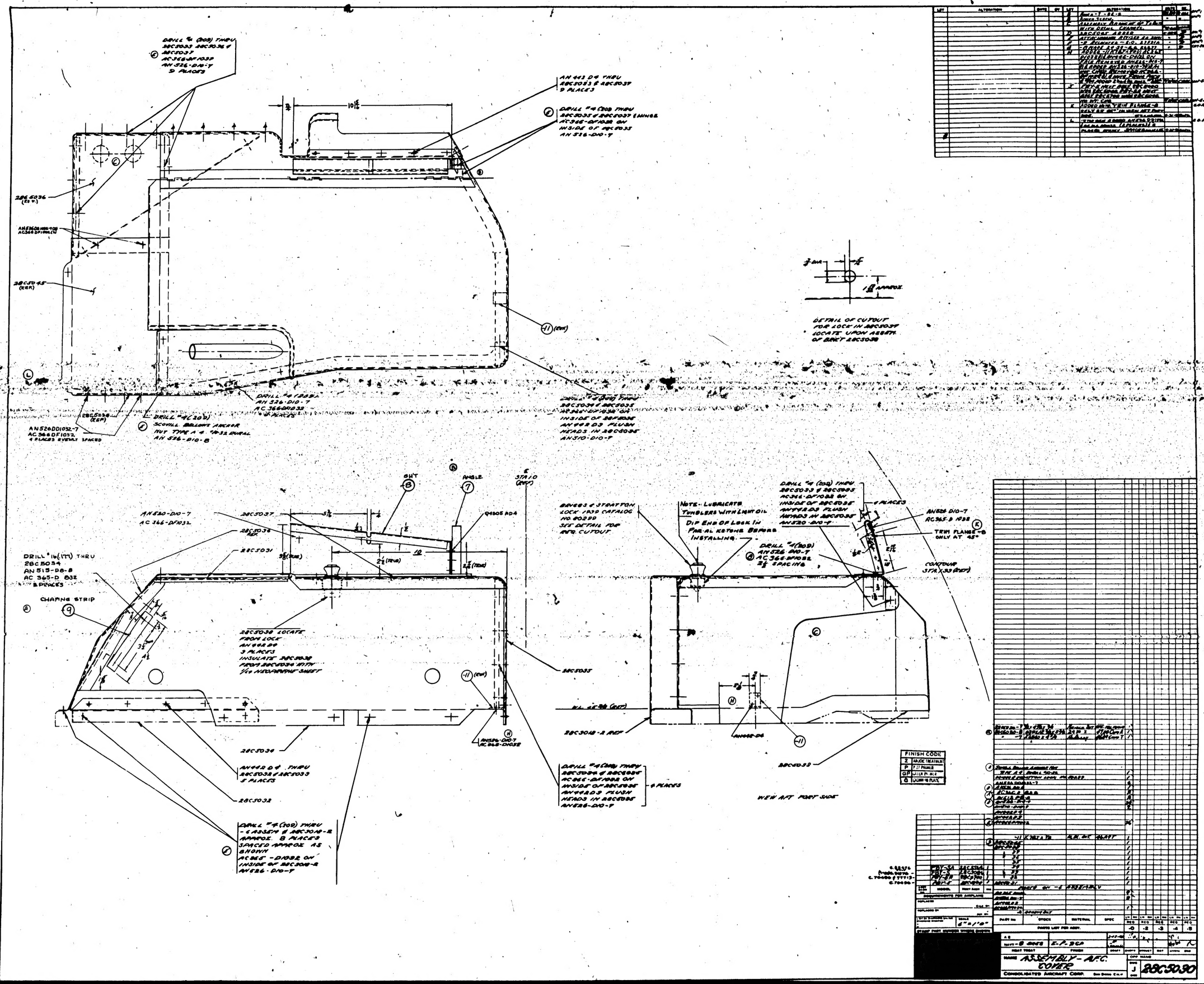
DRILL #6 (.208) THRU
28C5033 28C5036 &
28C5037
AC 366-DF1032
AN 526-D10-7
5 PLACES
AN 443 D4 THRU
28C5033 & 28C5037
9 PLACES
DRILL #4 (.209) THRU
28C5035 & 28C5037 & HINGE
AC 366-DF1028 ON
INSIDE OF 28C5035
AN 526-D10-7
28C5036
(REF)
AN526D1052-7
AC366DF1052
28C5038
(REF)
DRILL #4 (.209)
AN 526-D10-7
AC 366-DF1032
4 PLACES EVENLY SPACED
SCOVILL BALLOUT ANCHOR
NUT TYPE A 4 10-32 DUAL
AN 526-D10-8
DRILL #4 (.209) THRU
28C5039 & 28C5035
28C5036-DF1028 ON
INSIDE OF 28C5035
AN 443 D3 FLUSH
HEADS IN 28C5035
AN510-D10-7
DETAIL OF CUTOUT
FOR LOCK IN 28C5037
LOCATE UPON ASSEM.
OF BRKT 28C5038
AN520-D10-7
AC 366-DF1032
28C5037
28C5038
REF
28C5031
DRILL #16 (.177) THRU
28C5034
AN515-D8-8
AC 365-D 832
8 PLACES
CHAFING STRIP
28C5038 LOCATE
FROM LOCK
AN 443 D4
3 PLACES
INSULATE 28C5038
FROM 28C5034 WITH
1/16 NEOPRENE SHEET
28C5034
AN443 D4 THRU
28C5033 & 28C5037
5 PLACES
28C5032
DRILL #4 (.209) THRU
- & ASSEM & 28C5018-2
APPROX. 8 PLACES
SPACED APPROX AS
SHOWN
AC 365 - D1032 ON
INSIDE OF 28C5018-2
AN526 - D10-7
BHT
ANGLE
STA 10
(REF)
Q4505 AD4
BAKER & STRATTON
LOCK 1939 CATALOG
NO 80299
SEE DETAIL FOR
INTG. CUTOUT
NOTE - LUBRICATE
TUMBLERS WITH LIGHT OIL
DIP END OF LOCK IN
PARAL KETONE BEFORE
INSTALLING.
DRILL #4 (.209)
AN526 D10-7
AC 366-DF1032
2 1/4 SPACING
DRILL #4 (.209) THRU
28C5033 & 28C5035
AC 366-DF1032 ON
INSIDE OF 28C5035
AN443 D3 FLUSH
HEADS IN 28C5035
AN526-D10-7
6 PLACES
AN526 D10-7
AC365-D 1032
TRIM FLANGE -B
ONLY AT 45°
CONTOUR
STR. X.33 (REF)
28C5035
W.L. 46.96 (REF)
28C5018-2 REF
AN442-D6
28C5039
AN526-D10-7
AC 366-DF1032
DRILL #4 (.209) THRU
28C5039 & 28C5035
AC 366-DF1028 ON
INSIDE OF 28C5035
AN443 D3 FLUSH
HEADS IN 28C5035
AN526-D10-7
6 PLACES
WEW AFT PORT SIDE
FINISH CODE
Z ARMOR TREATMENT
P P-27 PRIMER
QP QUICK PRIMER
Q QUICK PLATE
PARTS LIST FOR ASSY.
NAVY-B 20068
E.P. 2CA
HEAT TREAT
FINISH
NAME ASSEMBLY - A.F.C. COVER
CONSOLIDATED AIRCRAFT CORP.
SIZE J
28C50030

H 199